

Date: Thursday, 3/30/2006 8:30:58 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HARNESS ASSEMBLY
Job Number : 26414	
Estimate Number : 11150	
P.O. Number : N/A	Part Number : D3215041
This Issue : 3/30/2006 S.O. No. : N/A	Drawing Number : D3215 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 25461	Material : N/A
Written By : <u>See Comment Below</u>	Due Date : 4/12/2006 Qty: 10 Um: Each
Checked & Approved By : <u>06.03.30</u>	
Comment : Est. A 03.10.28 New Issue KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 911 to Tulmar Safety Systems

D3215-041 as per Dwg D3215

Ship to Tulmar

Certificate of Conformity is required

u 06-03-30

2.0	D32153	Webbing Tidy
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Webbing Tidy

Qty Part Number Description Batch

1 D3215-3 Webbing Tidy B25880

3.0	D32161	Fitting
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Fitting

Qty Part Number Description Batch

1 D3216-1 Fitting B25881

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

ll 06/04/27 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 26/04/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 3/30/2006 8:30:59 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 26414

Part Number: D3215041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC6

DIMENSIONAL CHECK



26.04.27

10

Comment: DIMENSIONAL CHECK

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST92*

26.04.27

10

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

26.04.28

10

Job Completion



26.04.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

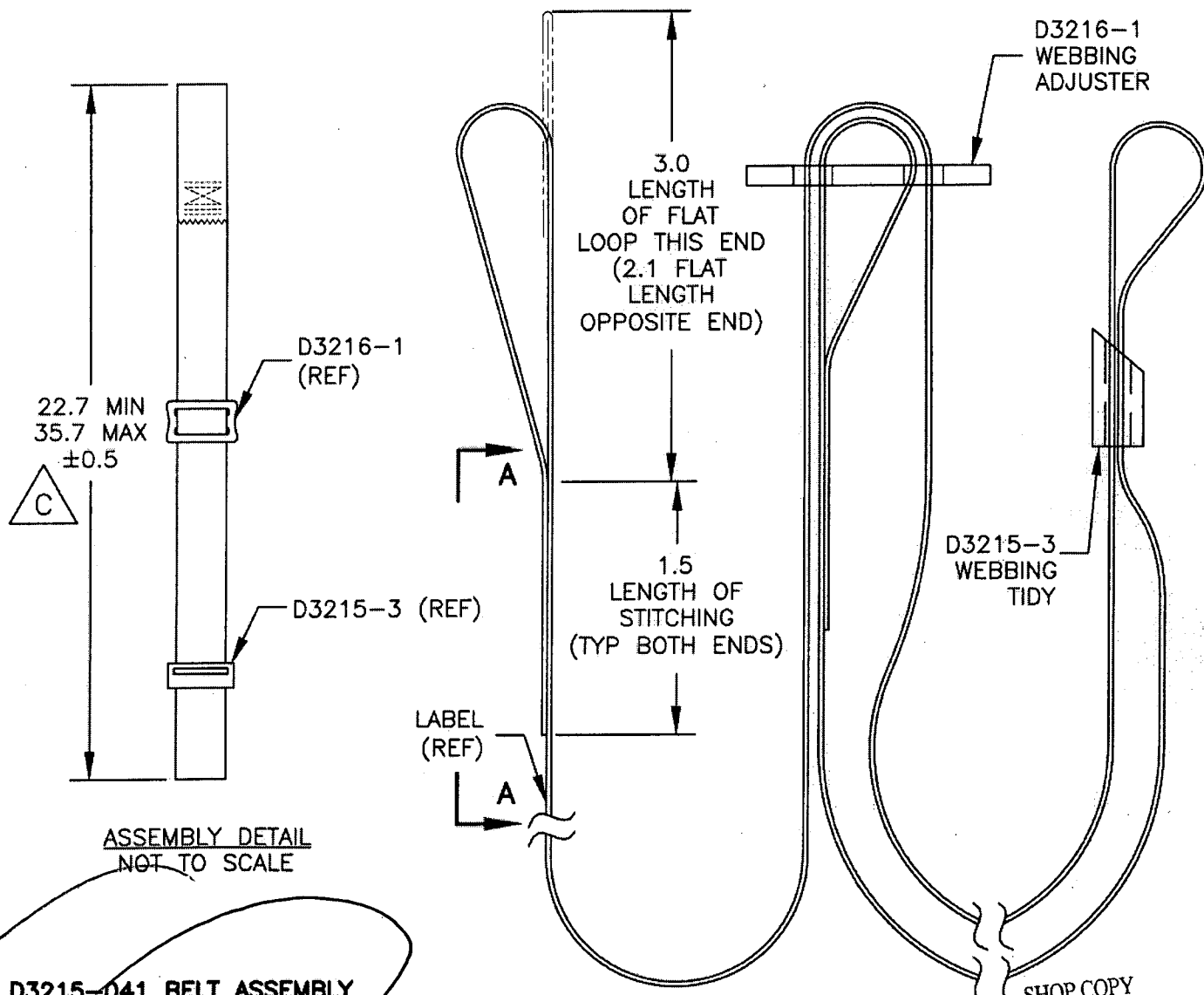
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>CP</i>		DRAWN BY <i>CP</i>		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>		APPROVED <i>[Signature]</i>		DRAWING NO. D3215	REV. C SHEET 1 OF 3
DATE 04.03.05				TITLE BELT ASSEMBLY	SCALE NTS
A	03.09.19		NEW ISSUE		
B	04.01.12		AS MANUFACTURED; ADD TOLERANCE		
C	04.03.05		REDUCE LENGTH; CLARIFY STITCHING		

RELEASED
04.03.08



D3215-041 BELT ASSEMBLY

- MATERIAL: WEBBING = LAORAN CANADA INC. 26472
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD
LABEL = TYVEK

- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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WORK ORDER

NO. 26414

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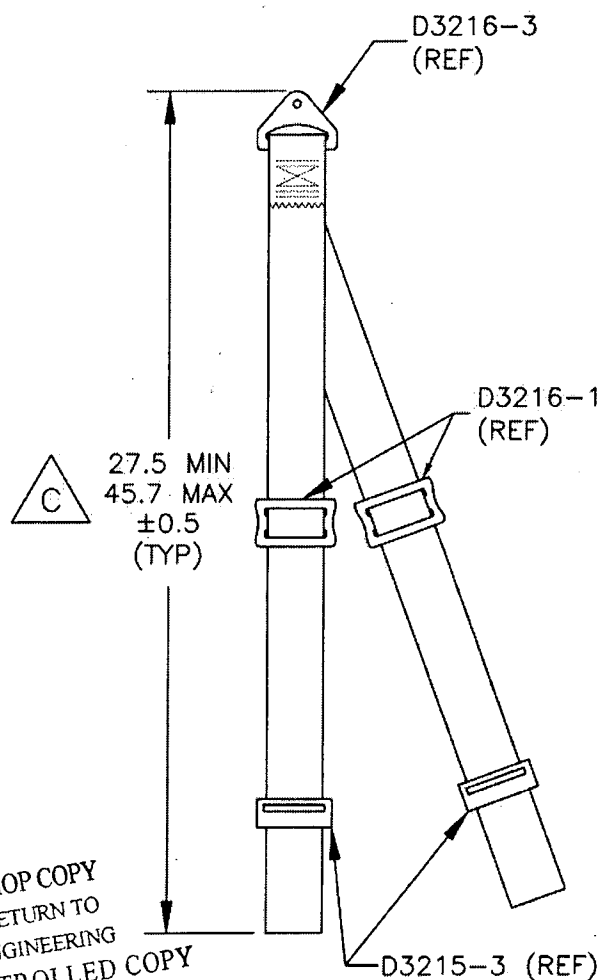
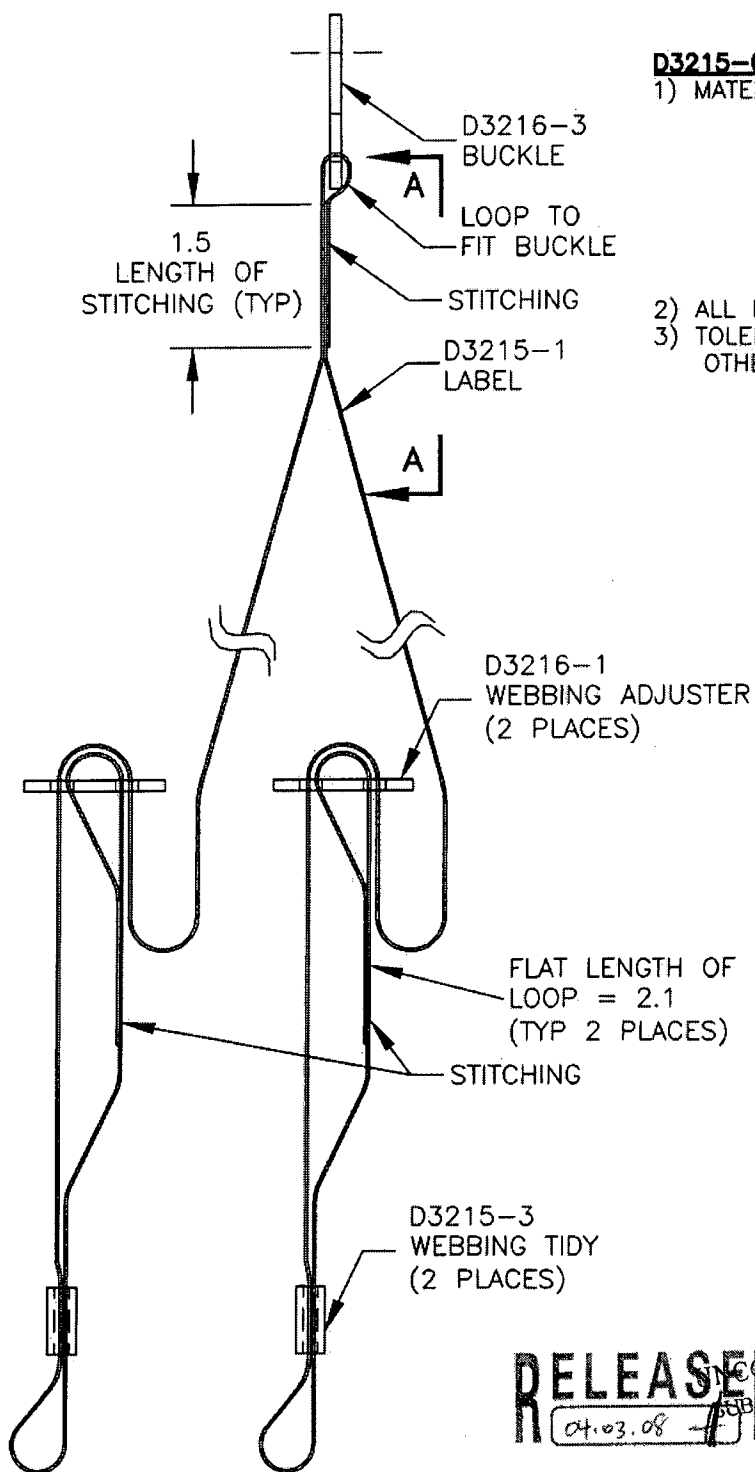
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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3215	REV. C SHEET 2 OF 3
DATE 04.03.05		TITLE BELT ASSEMBLY	SCALE NTS

D3215-043 BELT ASSEMBLY

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK
BLACK POLYESTER WEBBING,
CERTIFIED TO FAR 29.853A3,
TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3,
BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED.



RELEASED
04.03.08

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WORK ORDER
NO. 26414

ASSEMBLY DETAIL
NOT TO SCALE

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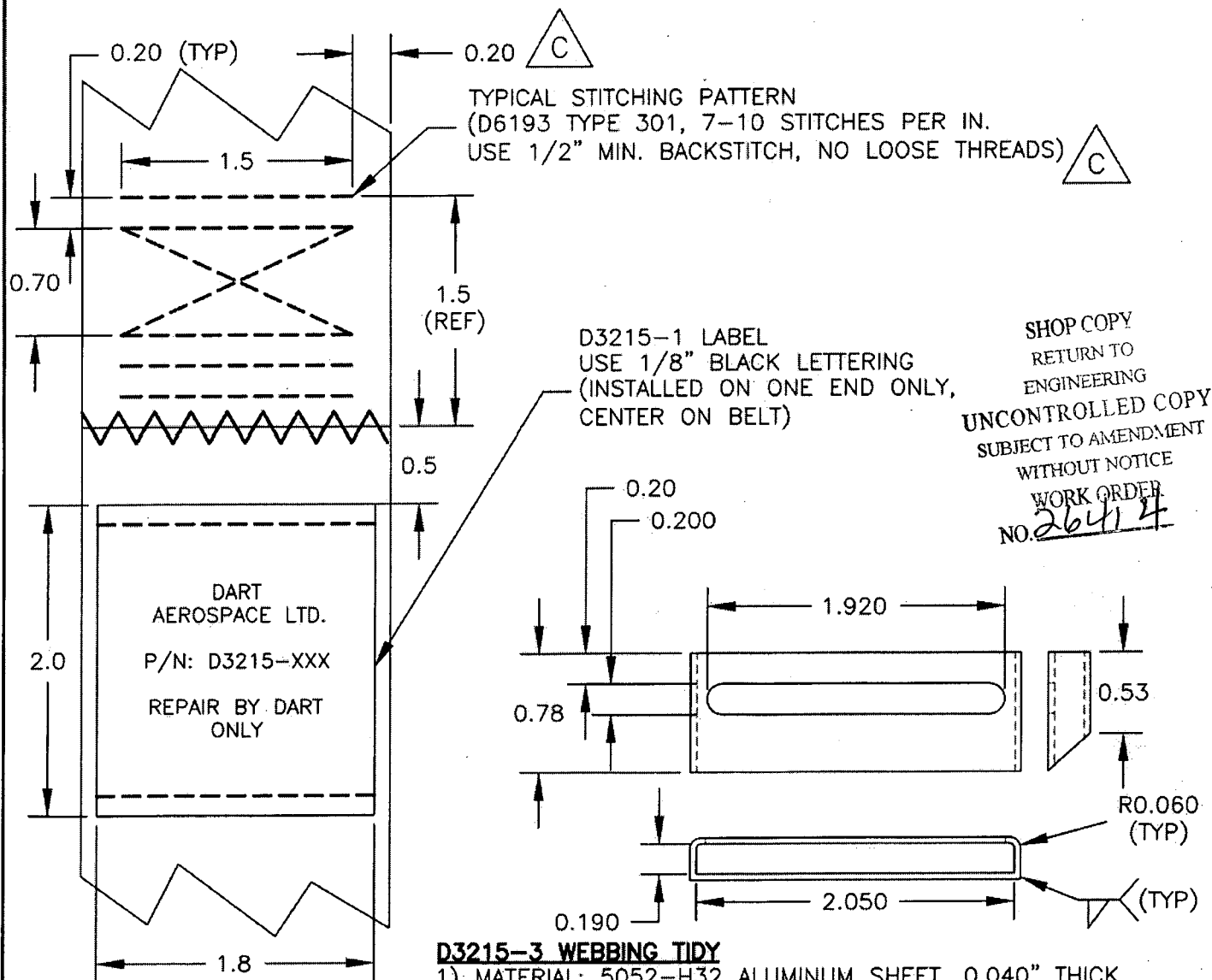
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DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>AF</i>	APPROVED <i>AF</i>	DRAWING NO. D3215	REV. C SHEET 3 OF 3
DATE 04.03.05		TITLE HARNESS ASSEMBLY	SCALE 1:1

VIEW A-A

XXX = 041 FOR D3215-041
XXX = 043 FOR D3215-043



RELEASED
04.03.08

D3215-3 WEBBING TIDY

- 1) MATERIAL: 5052-H32 ALUMINUM SHEET, 0.040" THICK
(REF DART SPEC. M5052H32S.040)
- 2) WELD PER DART QSI 004
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER
DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE
NOTED

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N° DE COMMANDE - ORDER NO.	DÉP. - DEPT.	DATE 06.07.03
VENDU À - SOLD TO	EXPÉDIÉ À - SHIP TO <i>Turner</i>	
ADRESSE - ADDRESS	ADRESSE - ADDRESS	

104611

SAIRE DE VENTE - SALES
L. J. McLean

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

COPY

Packing Slip No.

21863

Ship Date

27-Apr-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.	Customer PO Number	Ship Via	PPD/COL	Release Note No.
17088	30-Mar-06	CDART100	Barney Bangs	PO00000911	Pick-Up		R92- 21863
Item No.	Description	Qty	UOM	Qty Shipped/Returned	Qty Backordered		

337
Alt Ass'y, 1/2" wide, Black Webbing
Drawing No: D3215-041
P/N D3215041
REV C

10

EA

10

Lot No: BATCH0000000014 Qty: 10

Handwritten signature

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

COPY

Release Note No.

R92-21863

Ship Date

27-Apr-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No. 17088	Order Date 30-Mar-06	Customer No. CDART100	Sales Rep. Barney Bangs
Customer PO Number PO00000911	Ship Via Pick-Up	Packing Slip No. 21863	

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

8937
Belt Ass'y, 1/2" wide, Black Webbing
Drawing No: D3215-041
P/N D3215041
REV C

10

EA

10

Lot No: BATCH0000000014 Qty: 10

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

[Signature]

Authorized Inspector

27-Apr-06

Date